LOTAR
LONG TERM ARCHIVING AND RETRIEVAL

Overview of
the LOTAR project and LOTAR standards,
Status of implementation in Europe

Digital Preservation Coalition workshop
27th of July 2013, Bath

Presented by Sophie Herail: Airbus Cimpa

Prepared with Jean-Yves Delaunay: EADS Airbus

AIA - ASD Stan LOTAR co project leader

AIA ASD-STAN
Standardization

ProSTEP iViP   PDES, Inc.

Table

- Introduction – objective

- Overview of the LOTAR project

- Overview of the LOTAR standards

- Summary of implementation of LOTAR standards in Europe

- Summary – next actions

Introduction

- <u>End of the 1990ies:</u> different initiatives are launched in USA and in Europe for L-T Preservation of Aerospace and Defence Definition Dossier based on CAD 3D and PDM information

- <u>2005</u>: convergence of the US PDES Inc - AIA LTDR project and of the ASD Stan - ProSTEP iViP LOTAR project, under the IAQG
  - IAQG: International Aerospace Quality Group

- <u>2008: creation of the LOTAR International project</u>

- <u>2012: publication of the NAS9300 / EN9300 standards</u>
  : 2-ed2, 5, 7, 100, 110, 115, and sending for ballot of the part 120
  : foundation for LT Preservation of CAD 3D PMI "graphic presentation"

- <u>2012-2015: preparation of the standards for L-T Preservation of:</u>
  - CAD 3D PMI "semantic representation" and 3D light visualization,
  - CAD 3D composite design ,
  - PDM information (priority 1 : "As design" product structure),
  - CAD 3D Electrical harness

Objectives of this presentation

- To provide an **overview of the LOTAR project**

- To provide a **status of the LOTAR standards**

- To focus on LOTAR parts for LT archiving and retrieval of CAD information
  - CAD 3D PMI ("Product and Manufavturing Information")
  - CAD 3D composite design
  - CAD electrical harness
  - 3D visualization

Table

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LOTAR International public web site : Overview

Why Lotar?
- ►Mission, Objectives & Scope
- ►Hosting Organizations
- ►Legal & Business Motivation

LOTAR organization
- ►External View
- ►Internal View
- ►Working together

LOTAR Workgroups
- ►3D CAD with PMI
- ►PDM
- ►Composite
- ►Electrical Harness
- ►3D visualization
- ►(Meta data for archive packages)

Communication
- ►Public presentations
- ►Progress Reports
- ►Dates

LOTAR standards
- ►Overview on parts
- ►Industry use
- ►Next steps

News

Links

Contact

http://www.lotar-international.org/home.html

LOTAR International project A&D companies members in 2013

Members (Americas)

- BAE Systems
- Boeing
- Bombardier
- Embraer
- General Dynamics
- General Electric
- Goodrich
- Honeywell
- Lockheed Martin
- Sandia National Labs
- Spirit Aero

Potential Members (Americas)

- Cessna

Members (Europe)

- *Airbus*
- *CASSIDIAN*
- *Dassault Aviation*
- *Eurocopter*
- *IAI (Israel Aerospace Industries)*
- *SAFRAN Labinal*

Potential Members (Europe)
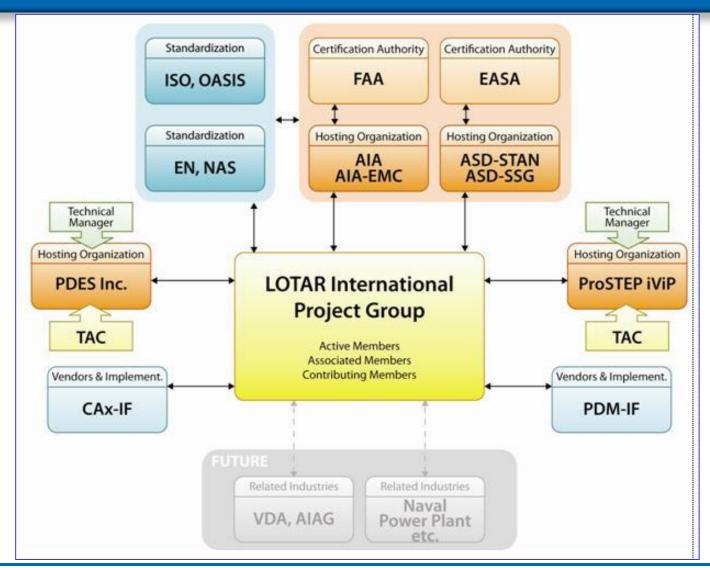
- *Thales*

LOTAR International project and external relationships
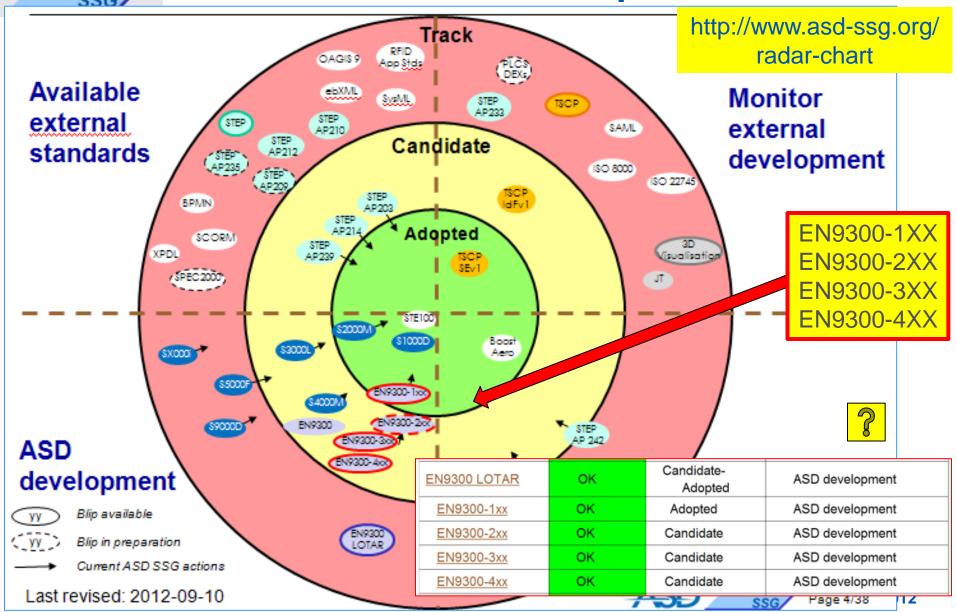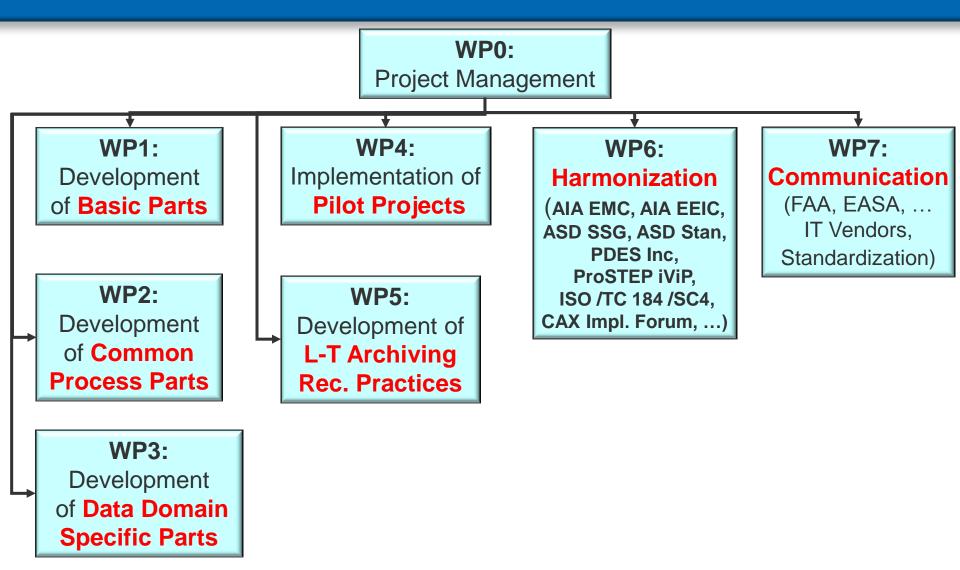
http://www.asd-ssg.org/radar-chart

Available external standards

Monitor external development

Track

Candidate

Adopted

EN9300-1XX
EN9300-2XX
EN9300-3XX
EN9300-4XX

ASD development

	Blip available
yy	Blip in preparation
→	Current ASD SSG actions

EN9300 LOTAR	OK	Candidate-Adopted	ASD development
EN9300-1xx	OK	Adopted	ASD development
EN9300-2xx	OK	Candidate	ASD development
EN9300-3xx	OK	Candidate	ASD development
EN9300-4xx	OK	Candidate	ASD development

Last revised: 2012-09-10

EN9300 standard summary of the ASD SSG and associated recommendations

AeroSpace and Defence
Industries Association of Europe

E-Business
SSG

Technology Radar Element Description

LOng-Term Archiving and Retrieval of 3D digital aerospace product information, such as CAD and PDM (LOTAR)

Abstract
The LOTAR project is designed to provide a capability to preserve digital aerospace and defense product information in a standard neutral form that can be read and reused throughout its lifecycle, independent of changes in the IT application environment originally used to cre

The multi-
processes
The LOTAR
LOTAR, su
AIA, under

Responsib
Steering Bo

Lead Orga
ASD Stan
ASD SSG
ASD LOTAR

ASD adoption statement
ASD recommends the use of EN9300 LOTAR standards by the European aerospace and defense industries for projects for LT Archiving and Retrieval of CAD 3D geometry and CAD assembly structure, with effect from March 2010.

ASD recommendation
The SSG recommends European aerospace and defence OEM to participate in the LOTAR international project, in order to speed up the development of the different parts according to their business priorities.

Link to a standards host site
http://www.lotar-international.org/

LOTAR 2013 WBS

WP0:
Project Management

WP1:
Development of **Basic Parts**

WP2:
Development of **Common Process Parts**

WP3:
Development of **Data Domain Specific Parts**

WP4:
Implementation of **Pilot Projects**

WP5:
Development of **L-T Archiving Rec. Practices**

WP6:
Harmonization
(AIA EMC, AIA EEIC, ASD SSG, ASD Stan, PDES Inc, ProSTEP iViP, ISO /TC 184 /SC4, CAX Impl. Forum, …)

WP7:
Communication
(FAA, EASA, … IT Vendors, Standardization)

Information Domain specific parts

- CAD Mechanical 3D Geometry with PMI and Assembly
- Product Management Data
- Composite design and manufacturing
- Electrical systems
- Systems Engineering
- Simulation
- ...

| P1XX | P2XX | P3XX | P4XX | P5XX | P6XX | PXXX |

Preparation of the creation of a new WG in 2014

Not planned

Common Process Parts
(Common processe, Data preparation, Ingest, Archival Storage, Retrieval, …)

Basic parts
(Overview Requirements, Fundamental,s Methods, …)

Active participation of A&D manufacturers, and coordination with standardization associations

- **4 international LOTAR workshops of 3 days:**
  - 11th – 13th of March 2013   USA, NIST (parallel to the PDES Offsite)
  - 11th – 13th of June 2013   Europe, Toulouse, Cimpa
  - 23th – 25th of Sept. 2013   USA, PDES Inc (parallel to the PDES Offsite)
  - 3th – 5th of Dec. 2013   Europe, Darmstadt, ProSTEP iViP

- **Weekly teleconferences of the main Working Groups:**
  - PDM WG, CAD 3D PMI WG, CAD 3D composite WG,
  - Coordination team

  Bi weekly teleconferences:
  - Elec. Harness WG, 3D visualization, WG, Meta data for Archive Pack. WG

- **Coordination with A&D and PLM standardization associations**
  - Aerospace and Defence manufacturers associations: AIA and ASD
  - PLM Standardization associations: PDES Inc and ProSTEP iViP
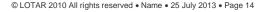
Table

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- Overview of the Airbus project for Long Term Archiving and Retrieval of the A350 3D electrical harness installation

- Summary – next actions
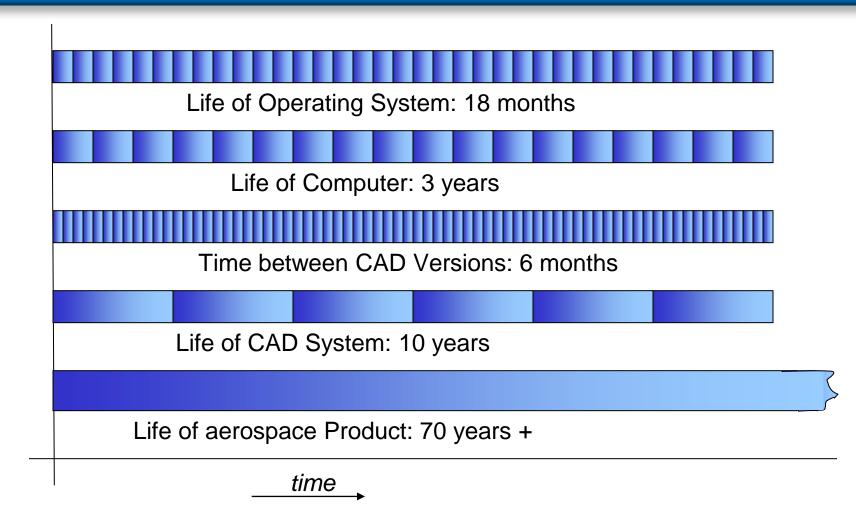
Life of Operating System: 18 months

Life of Computer: 3 years

Time between CAD Versions: 6 months

Life of CAD System: 10 years

Life of aerospace Product: 70 years +

time

A Brief History of CAD

Manual Drawing

Computer as Electronic pencil

Part shape is modelled to produce drawings more easily

Automated redrawing after small changes

Geometry Modelling

Product Modelling

Part model includes shape, materials, tolerances

What is the master?

Manual Drawing

Computer as Electronic pencil

Geometry Modelling

Product Modelling

Drawing is the master
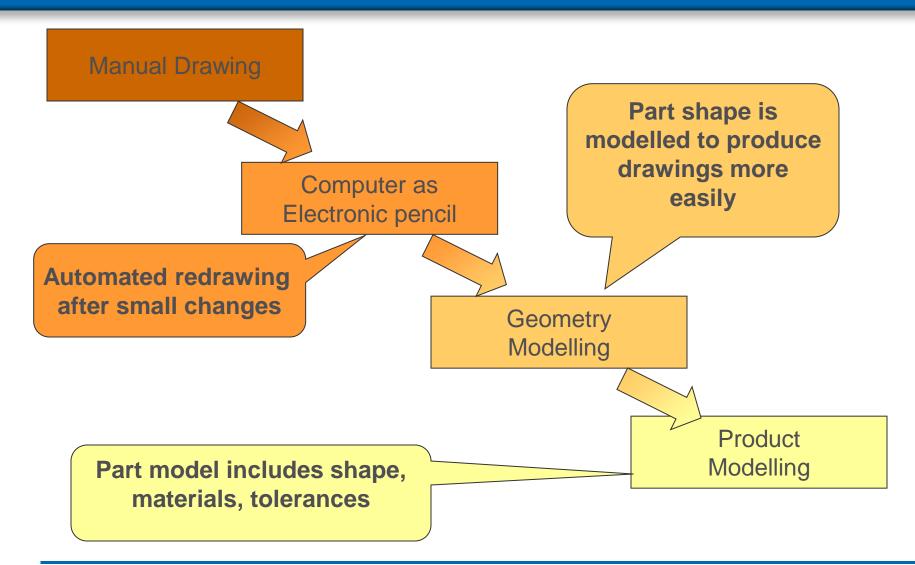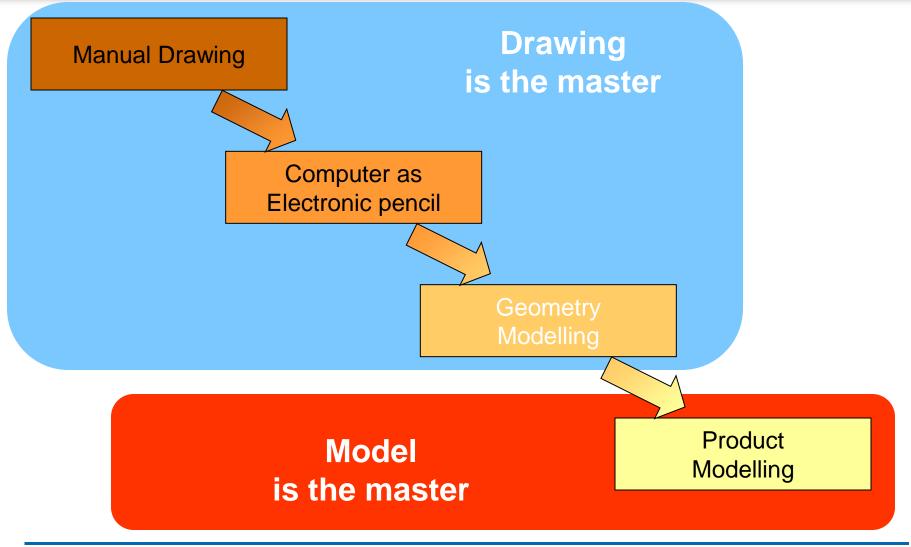
Model is the master
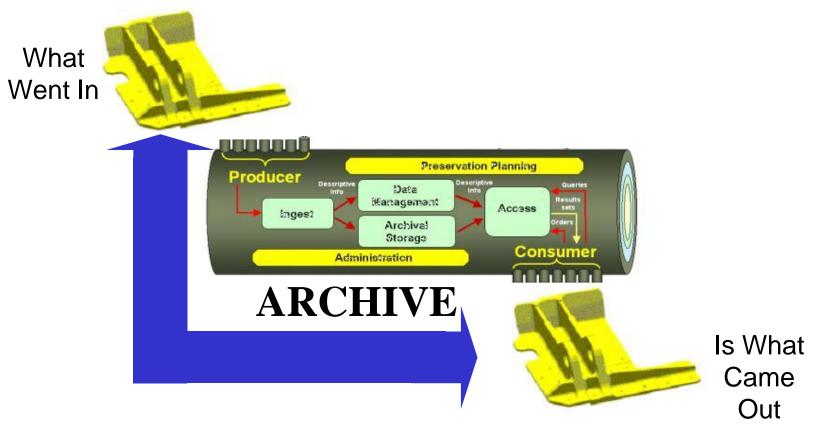
For model as master, we need to prove we have retained the master

What Went In

ARCHIVE

Is What Came Out
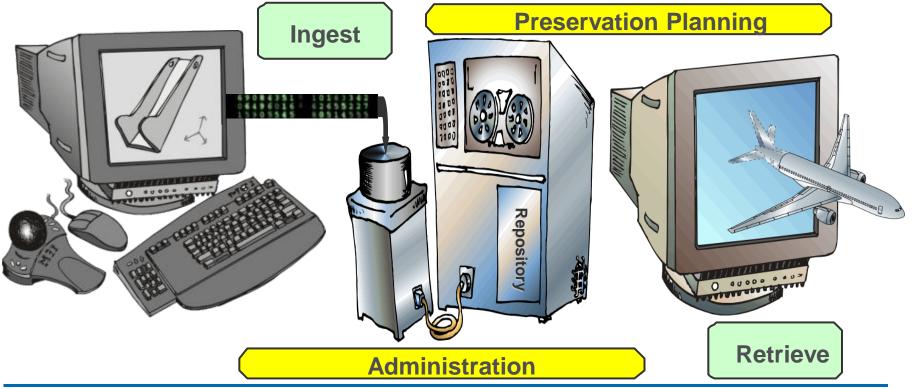
The LOTAR project: To support the **longevity** of Aerospace & Defense 3 D Model based definition

- CAD S/W versions change every **6 to 12 months**, CAD generations change every **10 years**.

- Aircraft lifecycle of **70+ years**

- The Lifecycle of software & hardware is short compared to the lifecycle of an aircraft or a defence system (nuclear missile, ...)

Ingest

Preservation Planning

Repository

Administration

Retrieve

Status of NAS/EN 9300 Basic Parts

001: Common Overview
– Objective, structures of the EN9300 parts

Publi. Q2 2012

002: Requirements
– Business Requirements **(Acceptance, legal, security, certification)**
– Functional Requirements based on the OAIS reference model

Publi. Q2 2012

003: Fundamentals and concepts
– Product model, OAIS ISO, ISO Open product data standards (STEP), representation‑presentation, validation / verification, key characteristics

004: Methods **(description)**
– Scope/ scenario, Use Case diagram, process, data, system architecture

Publi. Q2 2012

005: Authentication and Verification
– Electronic Keys, Electronic signature, Hash Code, Authentication, Verification, electronic time signatures

006: Architecture Framework (new)
– Identification of sub-systems with associated functions

Publi. Q2 2012

007 Terms and References (new)
– Common to all parts of EN9300 (updated with new parts)

Status of NAS/EN 9300 Common Process Parts

✓ **010: Overview Data Flow**

✓ **011: Data Preparation**

✓ **012: Ingest**

✓ **013: Archival Storage**

✓ **014: Retrieval**

✓ **015: Removal**

⚠ **016: Test Suites**

✓ **020: Governance and planning**

Ballot S2 2013
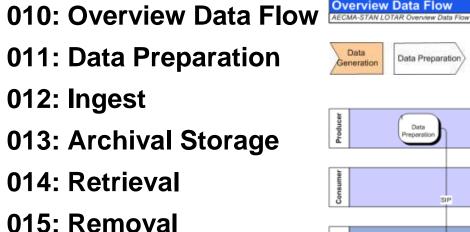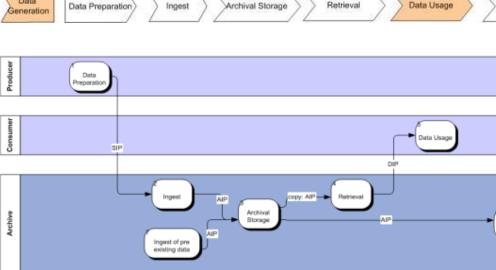
⚠ **02X: Audit (of the LT Archiving and retrieval system) > 2014**

⚠ **02X: Security (of the LT Archiving and retrieval system) > 2014**

Overview Data Flow
AECMA-STAN LOTAR Overview Data Flow — AECMA-STAN LOTAR

Data Generation → Data Preparation → Ingest → Archival Storage → Retrieval → Data Usage → Remove

LOTAR
LONG TERM ARCHIVING AND RETRIEVAL

| 2005 | 2015 | 2025 | 2035 | 2045 | 2055 |

Process to **demonstrate the equivalence of the product aerospace models**, based on **preservation of Key Characteristics**, with validation & verification rules

Δ1   Δ2   Δ3   Δ4   Δ5

| Release of CAD native data | Migration 1 of CAD native data | Migration 2 of CAD native data | Migration 3 of CAD native data | Migration 4 of CAD native data | Migration 5 of CAD native data |

OR

For preservation of the archived 3D Reference Models through the change of generations of CAD applications

Δ2'

Δ1'

Documented & approved

| Conversion 1 in open standard format | Conversion 2 in open standard format |

LOTAR
LONG TERM ARCHIVING AND RETRIEVAL

LOTAR standards references to ISO Standards for information models

MBengineering

MBmanufacturing

MBproduct life cycle

MBsustainment

Visualization
Systems engineering

PLM information
STEP AP 209, AP 242*, AP 238, AP 239, AP 233,
*: convergence of AP203/AP214
3D light Visualization:
JT, PRC, U3D, …

Managed Digital Model Based Definition throughout the Enterprise

?

2007

2015 +

Overview of LOTAR standards & relationships with ISO 10303 STEP Application Protocols

LOTAR
LONG TERM ARCHIVING AND RETRIEVAL

Process & use cases

Basic Parts
(Overview, Requirements, Fundamentals, Methods, ...)

Common Process Parts
(Common Process, Data Preparation, Ingest, Archival Storage, Retrieval, ...)

Data Domain Specific Parts

CAD Mechanical 3D Geometry & Assembly with PMI	Product Management Data	Composite Design	Electrical Harness	Systems Engineering *(not yet started)*	Engineering Analysis *(not yet started)*	...
P1xx	P2xx	P3xx	P4xx	P5xx	P6xx	P7xx

Information

Applicable Data Models (ISO 10303 STEP)

AP203e2 AP214e3 AP242e1	AP239 AP242e1	AP203e2 AP242e1	AP242e2 *(target)*	AP233 *(target)*	AP209e2 *(target)*	AP2xx

AIA   ASD-STAN   ProSTEP iViP   PDES, Inc.

LOTAR
LONG TERM ARCHIVING AND RETRIEVAL

Method Generation 1 (2D drawing only)

2D

Left view
Scale: 1:1

Isometric view
Scale: 1:1

Method Generation 2 (2D & 3D)

2D

Left view
Scale: 1:1

3D

Method Generation 3 (3D with GD&T as master)

3D

ASD-STAN

ProSTEP iViP PDES, Inc.

Overview of the NAS/ EN9300-100
Illustration of different CAD data functionalities for mechanical design, and the related generation

LOTAR
LONG TERM ARCHIVING AND RETRIEVAL

CAD generation technology break	1980	1985	1990	1995	2000	2005	2010	2015	2020	2025	2030
3D surfaces											
3D Explicit Solid											
3D Explicit Solid Geometry with GD&T (Geometric Dimensions & Tolerances)											
3D Explicit Solid Geometry with GD&T & machining Form Features											
3D parametric Geometry with Construction History											

+ Dimensions & Tolerances

Hole
General pocket
General_outside_profile

Capability to update the part using construction history / parametric

ASD-STAN
Standardization

PDES, Inc.

Document structure of EN9300-1XX family

9300-100	Common concepts for LT Archiving of CAD 3D mechanical information
9300-110	Long Term Archiving of CAD 3D Explicit Geometry
9300-115	Long Term Archiving of CAD Explicit Assembly Structure
9300-120	Long Term Archiving of CAD 3D Explicit Geometry with 3D Product and Manufacturing Information (PMI)
9300-125	Long Term Archiving of CAD Explicit Assembly Structure with 3D Product and Manufacturing Information (PMI)
9300-130	Long Term Archiving of CAD 3D parametric geometry
9300-135	Long Term Archiving of CAD parametric Assembly Structure

PART 100: Common concepts
for Long term archiving and retrieval
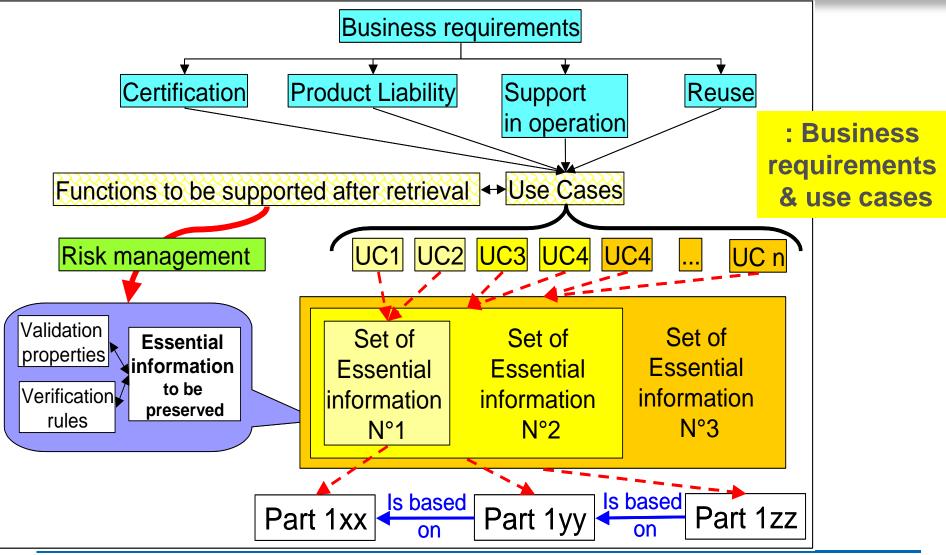of CAD 3D mechanical information

Template for the table of contents
of a part of the family EN9300-1xx.

1 - Scope

2 - Normative references

3 - Terms, definitions and abbreviations

4 - Applicability

5 - Fundamental concepts (if requested)

5 - Business specifications

6 - Essential information

7 - Definition of the core model

8 - Verification rules

9 - Validation rules

Business requirements

Certification | Product Liability | Support in operation | Reuse

: **Business requirements & use cases**

Functions to be supported after retrieval ↔ Use Cases

Risk management

UC1 | UC2 | UC3 | UC4 | UC4 | ... | UC n

Validation properties

Verification rules

Essential information to be preserved

Set of Essential information N°1 | Set of Essential information N°2 | Set of Essential information N°3

Part 1xx ← Is based on ← Part 1yy ← Is based on ← Part 1zz

AIA ASD-STAN ProSTEP iViP PDES, Inc.

Manufacturing

Design
"Definition Dossier"

Definition of Key Characteristics of the part, with tolerances

Manufacturing

Control based on predefined Key Characteristic (with tolerances)

Physical Part N°1

Physical Part N°2

The 2 parts are different to some minor geometry shapes, but are in the tolerance for its Key Characteristics

LT Archiving | **2000**

3D Geometric Model for LT preservation

Long Term Archiving System

3D Geometric Model

3D Geometric essential information is preserved, with the associated tolerance

Information semantic integrity is controlled, based on definition of essential information, and tolerances

For Support in operation, Product Liability, Certification | **2030**

PDES, Inc.

Part 110: Long Term Archiving and Retrieval of CAD mechanical 3D Explicit geometry information

Scope: **The archiving of 3D Explicit geometry**

Out of scope:

- Implicit or parametric geometry (planned in part 130)
- Drawing
- Annotation (see part 120)
- Assembly structures. (see part 115)

Use cases

- Documentation of Aerospace & Defense product design for regulatory and contractual compliance
- Aerospace & Defense Industry incident investigation
- Design re-use – product modification
- Product lifecycle & supply chain support and disposal.

Essential information: The 3D exact shape

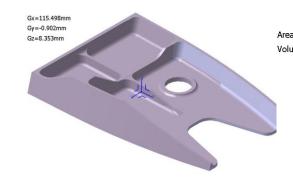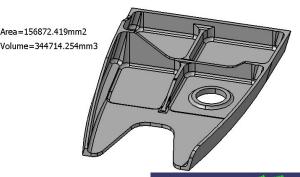**Core model**: ISO 10303-514 (Advanced boundary representation) used by **STEP AP203 and AP 214**

Validation :

- Validation properties level 1 : Volume, centroid and area

Gx=115.498mm
Gy=-0.902mm
Gz=8.353mm

Area=156872.419mm2
Volume=344714.254mm3

- Validation properties level 2:
  Optional: Clouds Of Points
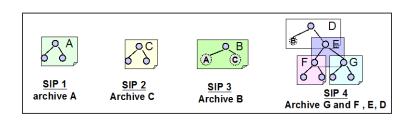
- **Scope:** CAD assembly structure

  Out of scope: geometric model (see part110)

- **Essential information:** Nodes + basic attributes + relationship

- **Use cases:** full archiving & incremental archiving

- **Core model** (ISO 10303 STEP AP 203 and AP 214):
  - Based on the PDM schema and the associated usage guide
  - CAX-IF recommended practices
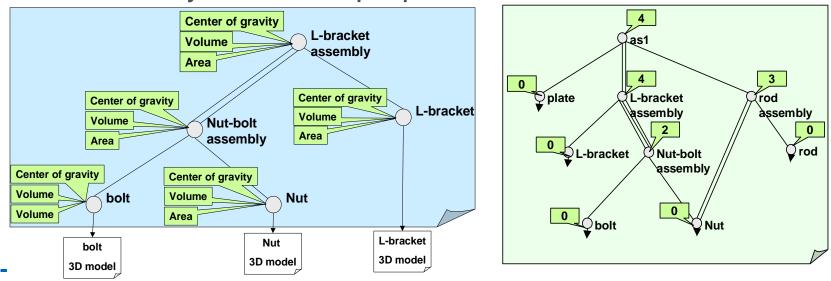
Verification
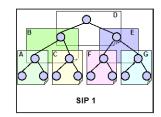
- Some simple rules like no acyclic assembly structure

Validation:

- Geometric validation properties: volume, centroid and area
- Assembly validation properties

Part 12x family : 3D with PMI and machining form feature

(PMI = « Product and Manufacturing Information »)

- **Part 120: PMI Graphic Presentation**
  - Balloted; planned publication in Sept. 2013

- **Part 121: Semantic PMI Representation**
  - Draft available
  - Planned ballot in 2014

- **Part 122: Machining Form Features**
  - Start in 2014
  - Planned ballot in 2015 – 2016

Nota: new numbering of LOTAR parts 12x agreed during the June 2013 LOTAR workshop

Illustration of the main types of information of 3D PMI:

3D exact shape

3D simplified – facettized ("context")

Assembly structure and associated meta data

3D dimensioning & tolerancing (GD&T)

3D annotations

3D symbols (E.g. welding, fasteners, ...)

Specific properties associated to 3D geometry (UDA)

- Example of LOTAR pilot set up in 2009 to demonstrate the feasibility of the interoperability between different CAD systems.

- The following figures shows example of conversion with STEP 3D PMI "presentation as polyline"

CATIA V5

STEP AP203

Theorem

UNIGRAPHICS

Export   Import

- Dassaul Systems solution:
  Catia V5-R19 GA SP2 (Q1 2009)

LOTAR part 121 "3D PMI representation"
Types of ISO GD&T to take into account
(GD&T: Geometric Dimensioning and Tolerances)

LOTAR

LOTAR pilots of increasing complexity started since 2010

Geometric tolerance

Tolerance zone

Multiple feature

6 × Ø12 ±0,02

Reference system

A | A | C | B | A-B

Run - out

Form tolerance

Orientation tolerance

Local tolerance
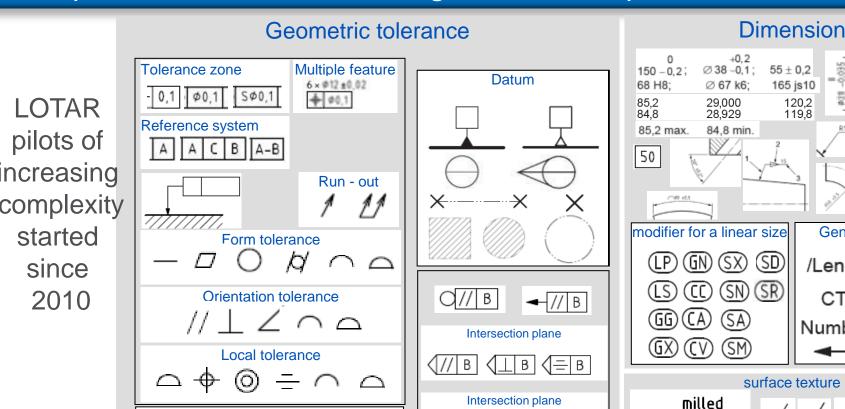
Requirement, condition,…

M P L F A E ®

Indications of a compound / restricted tol. feature

Datum

Intersection plane

// B | ⊥ B | ≡ B

Intersection plane

// B | ⊥ B | ∠ B

CZ ACS NC LD MD
PD LE [ALS] [CF]
[DV] [PT] [SL] [PL] ><

Dimension

0	+0,2	
150 −0,2 ;	Ø 38 −0,1 ;	55 ± 0,2
68 H8;	Ø 67 k6;	165 js10
85,2	29,000	120,2
84,8	28,929	119,8
85,2 max.	84,8 min.	

50

modifier for a linear size

LP | GN | SX | SD
LS | CC | SN | SR
GG | CA | SA
GX | CV | SM

General modifier

/Length   ACS
CT   SCS
Number × F

surface texture

milled
Ra 0,7
⊥ Rz1 3,1
…
√ √ √ = ⊥ X M
                C R P
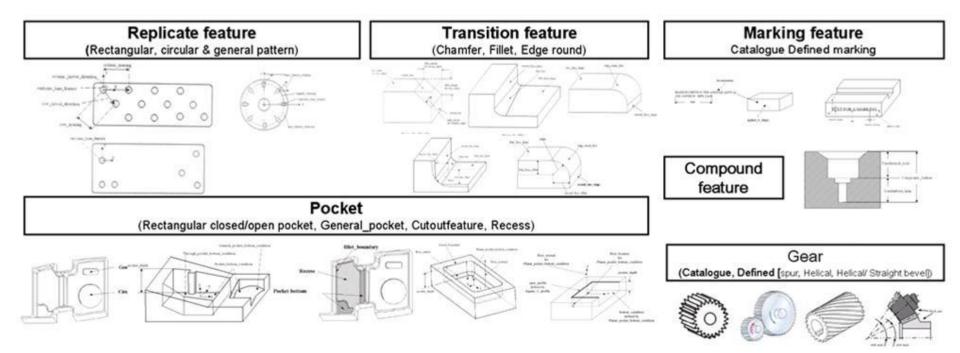
Text annotations

Illustration of types of machining form features to take into account

Planned start of the part 122 in 2014
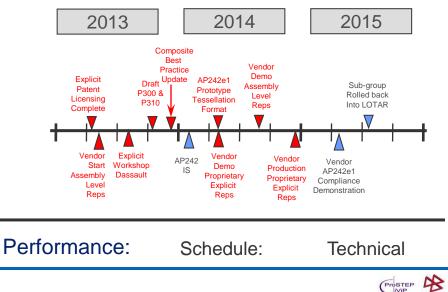
LOTAR Composite WG
(statusJune 2013)

Project Description/Purpose:
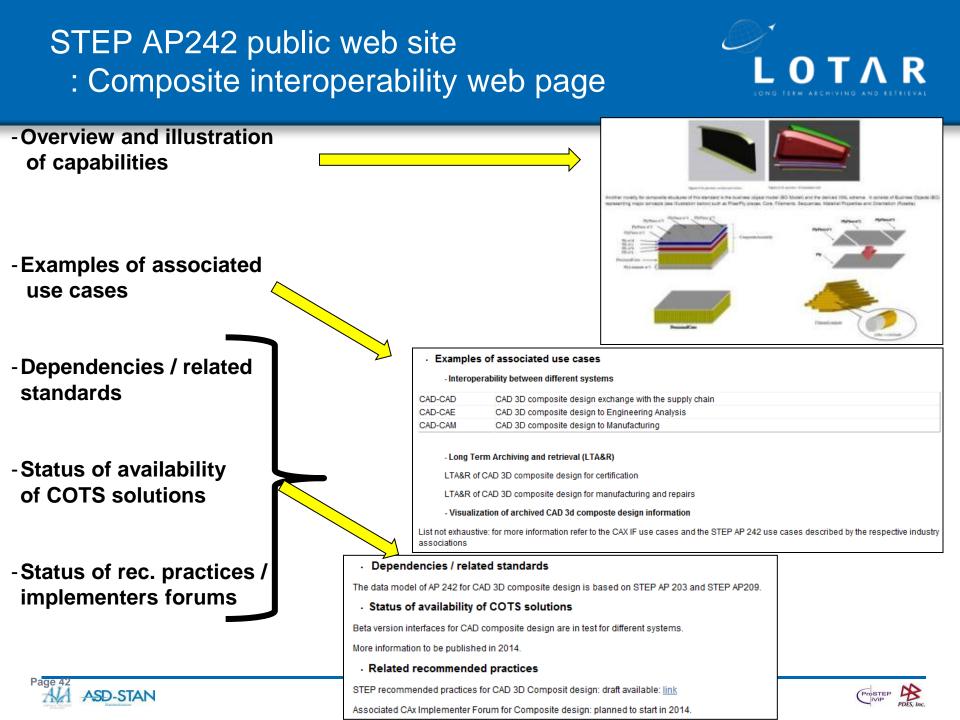
- A Lack of Functionality – support advanced, multi-function structures in a model based environment.
- Product vs Part Representations and explicit representations of advanced composites.
- Support for Neutral Exchange Formats– STEP AP203e2 and then AP242e1. Future explicit MBDs will be focused on tessellated representations linked to meta-data such as material, orientation and rosette reference.
- Support the production of LOTAR parts 300/310

Deliverables:

- Additional Test cases and Use cases
- Generate Validation properties
- LOTAR standards – Parts 300 & 310
- Updated STEP Composite Recommended Practices
- Enhancement of STEP standard
  - Contributions to 3D tessellated geometry pilot
  - Contributions to "External element reference" pilot
- Summary page for LOTAR website
- Glossary for Composite terms for Parts 300 & 310
- Develop implementation approaches for more complex rosettes

Achievements during workshop :

- Telecon with Dassault on Status
- Telecon with Siemens/Fibersim Status
- Work on Validation Properties
- Work on Recommended Practices V2
- Review of Websites – Lotar and AP242
- Workshop with Dassault on Explicit confirmed
- Definition of 4 Rosette Transformation types defined
- Meeting with Dassault Developer in Toulouse
- Composite Glossary refined – reduced 70%
- External Element Reference and BO Model discussion

Overall Schedule:

| 2013 | 2014 | 2015 |

Explicit Patent Licensing Complete

Draft P300 & P310

Composite Best Practice Update

AP242e1 Prototype Tessellation Format

Vendor Demo Assembly Level Reps

Sub-group Rolled back Into LOTAR

Vendor Start Assembly Level Reps

Explicit Workshop Dassault

AP242 IS

Vendor Demo Proprietary Explicit Reps

Vendor Production Proprietary Explicit Reps

Vendor AP242e1 Compliance Demonstration

Performance: Schedule: Technical

LOTAR
LONG TERM ARCHIVING AND RETRIEVAL

- **Overview and illustration of capabilities**

- **Examples of associated use cases**

- **Dependencies / related standards**

- **Status of availability of COTS solutions**

- **Status of rec. practices / implementers forums**

Another novelty for composite structures of this standard is the business object model (BO Model) and the derived XML schema. It consists of Business Objects (BO) representing major concepts (see illustration below) such as Fiber/Ply pages, Core, Filaments, Sequences, Material Properties and Orientation (Rosette).

· **Examples of associated use cases**

   - Interoperability between different systems

CAD-CAD	CAD 3D composite design exchange with the supply chain
CAD-CAE	CAD 3D composite design to Engineering Analysis
CAD-CAM	CAD 3D composite design to Manufacturing

   - Long Term Archiving and retrieval (LTA&R)

LTA&R of CAD 3D composite design for certification

LTA&R of CAD 3D composite design for manufacturing and repairs

   - Visualization of archived CAD 3d composte design information

List not exhaustive: for more information refer to the CAX IF use cases and the STEP AP 242 use cases described by the respective industry associations

· **Dependencies / related standards**

The data model of AP 242 for CAD 3D composite design is based on STEP AP 203 and STEP AP209.

· **Status of availability of COTS solutions**

Beta version interfaces for CAD composite design are in test for different systems.

More information to be published in 2014.

· **Related recommended practices**

STEP recommended practices for CAD 3D Composit design: draft available: link

Associated CAx Implementer Forum for Composite design: planned to start in 2014.
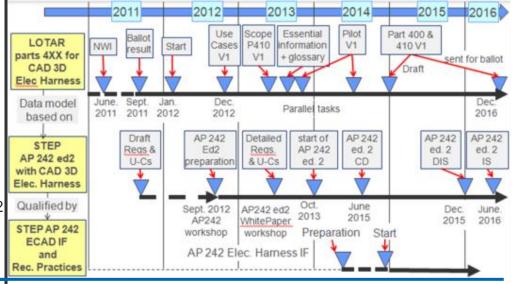
ASD-STAN
Standardization

ProSTEP iViP
PDES, Inc.

Project Description/Purpose:

- Development of LOTAR parts for Long term archiving and retrieval of electrical harnesses
  - P400: "fund. and concepts for LOTAR of elec. harness"
  - P410 "LOTAR of phys. elec harness design & construction"
  - P420 "LOTAR of CAD 3D elec. harness installation",
- To support the development of the STEP AP 242 ed2 standard for LOTAR and interoperability of electrical harness
- To set up pilots / prototypes demonstrating the feasibility of the new concepts specified by the P4XX standards
- To ensure the appropriate coordination with the CAX IF and the other related standardization projects

Deliverables:

- New LOTAR parts of the family 4XX
- Processes, use cases and test cases
- Essential information and associated Validation Properties / verif.
- Test round reports and prototypes of PLM vendors
- Support to the prep. of STEP AP 242 ed2 for Electrical Harness
- Communication actions (LOTAR public web page, …)

Dependencies / Issues / Actions

- VDA VEC / KBL recommendations (AP 212), STEP AP 210 , AP239
- Preparation of STEP AP 242 ed2 for the Sept. 2012 workshop

Performance:

Schedule	G	Technical	G

Achievements since the previous workshop :

- 3 teleconferences since the March. LOTAR workshop
- Enhancement of Harness test cases for design & construct.
- Continuation of identification of essential info. of harness definition for design & construct. (reference designator, …)

Next Steps until the Sept. Workshop:

- Review of use cases and test cases for LOTAR of Physical electrical Harness design and construction. For:
  1) certification, 2) reuse, and 3) exchange in the EE
- Same for CAD 3D electrical Harness installation
- VDA VEC KBL tutorial as input for prep of STEP AP 242 ed2
- Participation to the workshop for STEP AP 242 ed2 white paper for extension to electrical harness
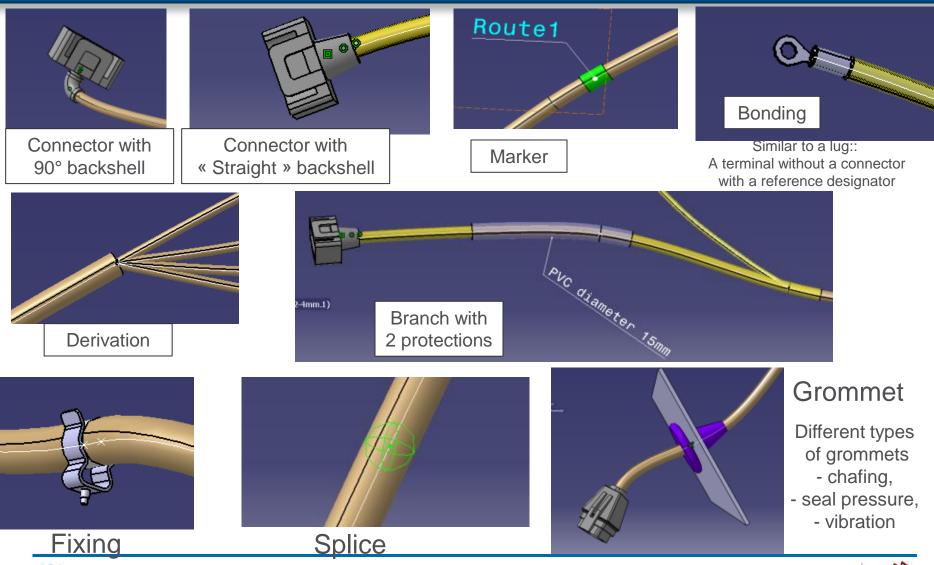
Overall Schedule:

Overall planning and link with the development of AP 242 ed2

Draft planning

Timeline	2011	2012	2013	2014	2015	2016

LOTAR parts 4XX for CAD 3D Elec Harness

- NWI — June. 2011
- Ballot result — Sept. 2011
- Start — Jan. 2012
- Use Cases V1 — Dec. 2012
- Scope P410 V1
- Essential information + glossary
- Pilot V1
- Part 400 & 410 V1 — Draft
- sent for ballot — Dec. 2016

Parallel tasks

Data model based on

STEP AP 242 ed2 with CAD 3D Elec. Harness

- Draft Reqs & U-Cs
- AP 242 Ed2 preparation — Sept. 2012 AP242 workshop
- Detailed Reqs. & U-Cs — AP242 ed2 WhitePaper workshop
- start of AP 242 ed. 2 — Jan. 2014
- AP 242 ed. 2 CD — June 2014
- AP 242 ed. 2 DIS — Dec. 2015
- AP 242 ed. 2 IS — June. 2016

Qualified by

STEP AP 242 ECAD IF and Rec. Practices

AP 242 Elec. Harness IF

- Preparation
- Start

Connector with 90° backshell

Connector with « Straight » backshell

Marker

Bonding

Similar to a lug::
A terminal without a connector with a reference designator

Derivation

Branch with 2 protections

PVC diameter 15mm

Fixing

Splice

Grommet

Different types of grommets
- chafing,
- seal pressure,
- vibration

LOTAR "Visualization" WG
(status June 2013)

LOTAR
LONG TERM ARCHIVING AND RETRIEVAL

Project Description/Purpose:
define common aerospace recommendations for LT
Archiving and Retrieval of 3D light visualization information,
consistent with LT Archiving and Retrieval of CAD 3D
product models, throughout the full product life cycle.

Deliverables:
• Requirements Diagram and Document
• Use Cases for Verification of Requirements
• Best Practices / Processes for the LTA of Viz Data
• Trade Studies and Compliance Matrix for generally accepted
  formats
• Viz Data for Testing and Public Display
• Glossary of Terms

Dependencies / Issues / Actions
• N/A

Achievements since the previous workshop :
• 5 bi-weekly teleconference
• Use cases development
• start the requirements definition

Workshop achievement:
• Continue the use cases development
• Continue the requirements identification
• Initiate the Trade study discussion

Next Steps until the September Workshop:
• Requirements finalized
• Use cases description released
• Trade study development

Overall Schedule:

2012	2013	2014	2015	2016

terms
Requirements
Use cases
Best practices
processes
Test data
Trade studies
Compliance matrix

Performance:

Schedule	G	Technical	G

ASD-STAN
Standardization

ProSTEP iViP
PDES, Inc.

Table

- Introduction – objective

- Overview of the LOTAR project

- Overview of the LOTAR standards

- Summary of implementation of LOTAR standards in Europe

- Summary – next actions

Summary of implementation of the LOTAR standards in Europe

A&D company	Area of application	Scope	NAS / EN 9300 LOTAR parts (CAD)				ISO formats	Project status
			CAD 3D exact geometry	CAD 3D tessellated geometry	CAD 3D PMI	CAD Assembly structure		
			Part 110	Part 100	Part 120	Part P115	ISO 10303 "STEP"	
Airbus	A350	3D electrical harness installation	Yes	Yes	Yes	Yes	AP 214 ed3 (*) + AP 242 ed1	DEV.
EADS		"Full 3D" model based	Yes	Yes	Yes	Yes	AP 242 ed1	DEV.
Dassault-Aviation	Falcon 7X	complete definition of the aircraft (airframe, brackets, pipes,	Yes	No	Yes	Yes	AP 214 ed3 (*)	OPER.
Snecma	New parts of engines	3D definition with PMI of new mechanical part (TBC)	Yes	No	Yes	No	AP 214 ed3 (*)	OPER.
Boeing	787	3D definition with PMI with assemblies	Yes	Yes	Yes	Yes	AP 203 ed2 (*) + U3D PDF	DEV.
Lockheed-Martin	F35	3D mBD mechanical, electrical and composite	Yes	No	Yes	Yes	AP 203 ed2 + AP242 ed1	PLANNED

PLANNED : project planned
DEV : project in development
PROD : project on production

(*): Plan to migrate to STEP AP 242 ed1 when possible

Table

- Introduction – objective

- Overview of the LOTAR project

- Overview of the LOTAR standards

- Summary of implementation of LOTAR standards in Europe

- Summary – next actions

The LOTAR project and the coordination with other PLM standardization projects
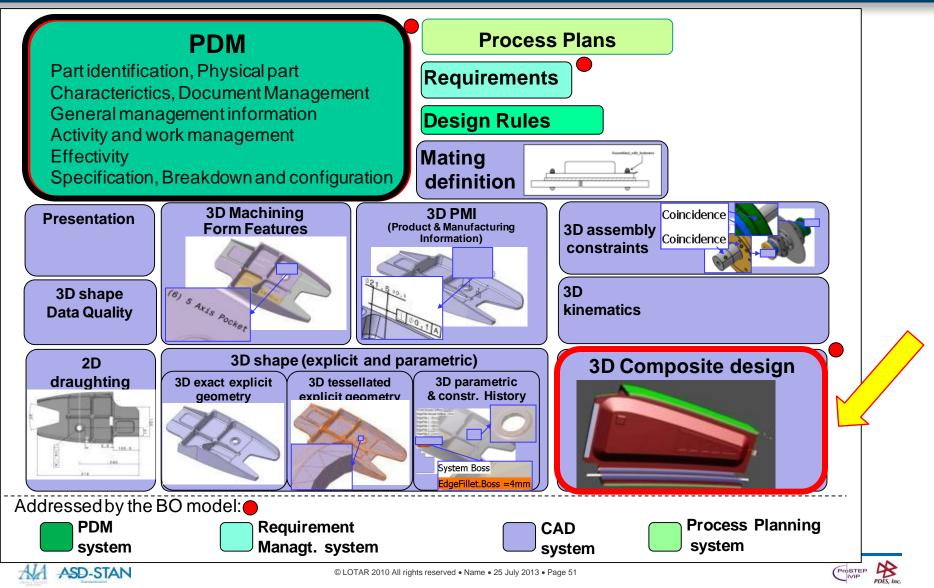
- The LOTAR standards define the processes, use cases, quality control rules, for the preservation of the PLM information

- They rely on other ISO TC 184 SC4 STEP standards defining the PLM information models

=> It relies on the setting up of a **coordination of the LOTAR project with other PLM standardization projects**, for example:

- Funding of STEP AP 242 and STEP AP 239 "Product Life Cycle Support" harmonization for PDM information model
- Funding of the STEP CAX Implementor Forum
- Funding of the development of specific functionalities of STEP AP 242,
- Liaison to be set up with ISO TC 171 "Technical documentation" for PDF A3 / PRC

LOTAR
LONG TERM ARCHIVING AND RETRIEVAL

PDM
Part identification, Physical part
Characterictics, Document Management
General management information
Activity and work management
Effectivity
Specification, Breakdown and configuration

Process Plans

Requirements

Design Rules

Mating definition

Assembled_with_fasteners

Presentation

3D shape Data Quality

3D Machining Form Features

(6) 5 Axis Pocket

3D PMI
(Product & Manufacturing Information)

3D assembly constraints

Coincidence
Coincidence

3D kinematics

2D draughting

3D shape (explicit and parametric)

3D exact explicit geometry

3D tessellated explicit geometry

3D parametric & constr. History

System Boss
EdgeFillet.Boss =4mm

3D Composite design

Addressed by the BO model:

PDM system

Requirement Managt. system

CAD system

Process Planning system

AIA ASD-STAN
Standardization

ProSTEP iViP PDES, Inc.

STEP AP242 public website
Summary of STEP AP 242 functionalities

STEP AP242 Project

| Welcome | Why AP242? | ▶ AP242 Standard | AP242 Project Organization | Other related standards | Implementor forum | Rec. Practices |

- Welcome
    - Site map
    - Contact
- Why AP242?
    - Use Cases
- AP242 Standard
    - AP242 Ed1
        - AP242 on a page
        - CAD 3D interoperability
        - Machining Form Features Interoperability
        - Composite Design Interoperability
        - Kinematics Interoperability
        - PDM Interoperability
        - Requirement Interoperability
    - AP242 Ed 2 preparation
- AP242 Project Organization
    - AP242 Ed1 project
- Other related standards
- Implementor forum
    - CAX-IF
    - PDM-IF(in preparation)

http://www.ap242.org/

Site map

Structure of the web site:

- Welcome
- Why AP242?
- AP 242 standard
- AP 242 project organization
- Other related standards
- Implementer Forums
- Rec. Practices

Summary

LOTAR
LONG TERM ARCHIVING AND RETRIEVAL

- The LOTAR project has **delivered standards now used** by the US and European Aerospace and Defences manufacturers

- The LOTAR project **prepares new LOTAR standards** in order to extend the current capabilities :
  - PDM « As design », CAD 3D composite design, CAD electrical harness
  - recommandation for LT Archiving of 3D light visualization

- Need of close coordinations with other initiatives in Europe , USA and Asia for long term preservation of product information, such as CAD 3D models
  - Shall rely on ISO open standards for product information models
  - Unconsistent recommendations will weeken the positions of the industries and increase the cost / risk for LT preservation of PLM information, such as CAD 3D models
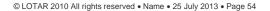
AIA ASD-STAN ProSTEP iViP PDES, Inc.

Back up slide

LOTAR business requirements part 2 edition 2

- **BUSINESS REQUIREMENTS**
  - 6.2.1 ACCEPTANCE
  - 6.2.2 LEGAL REQUIREMENT
  - 6.2.3 SECURITY REQUIREMENT
  - 6.2.4 CERTIFICATION

- **FUNCTIONAL REQUIREMENTS based on the OAIS reference model**
  - ‣ Preparation — **9**
  - ‣ Ingesting Product Definition into Repository/Archive — **5**
  - ‣ Archive Storage — **11**
  - ‣ Disaster Recovery: — **4**
  - ‣ Data Management: — **42**
  - ‣ Administration — **5**
  - ‣ Preservation Planning: — **15**
  - ‣ Access — **8**

- **SPECIFIC REQUIREMENTS per TYPES OF 3D CAD-PDM DATA to preserve**
  - ‣ REQUIREMENTS for   LT Preservation of **3D PARTS** (3D EXACT SOLID BOUNDARY REP.)
  - ‣   "   "   LT Preservation of **EXPLICIT CAD ASSEMBLY STRUCTURE**
  - ‣   "   "   LT Preservation of **PDM cDMU** INFORMATION OF THE A380
  - ‣   "   "   LT Preservation of **CAD 3D EXPLICIT GEOMETRY WITH GD&T**
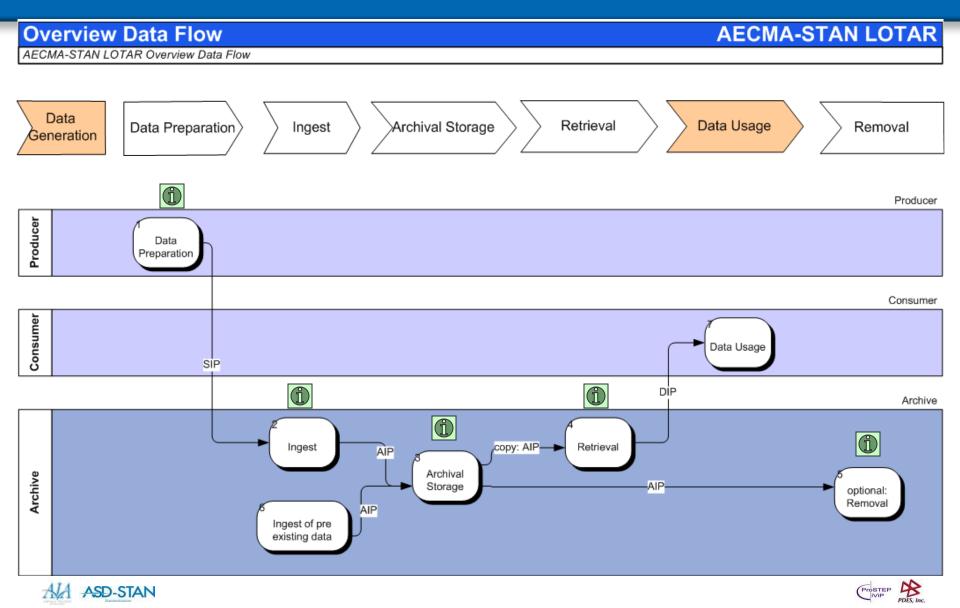
LOTAR
LONG TERM ARCHIVING AND RETRIEVAL

Overview Data Flow

AECMA-STAN LOTAR

AECMA-STAN LOTAR Overview Data Flow

| Data Generation | Data Preparation | Ingest | Archival Storage | Retrieval | Data Usage | Removal |

Producer

Data Preparation

Consumer

SIP

Data Usage

DIP

Archive

Ingest

AIP

Archival Storage

copy: AIP

Retrieval

AIP

Ingest of pre existing data

AIP

optional: Removal

1   Introduction
2   Scope
3   Normative references
4   Terms, definitions and abbreviations
5   Applicability
6   Responsibility Model
7   Business Preservation Planning
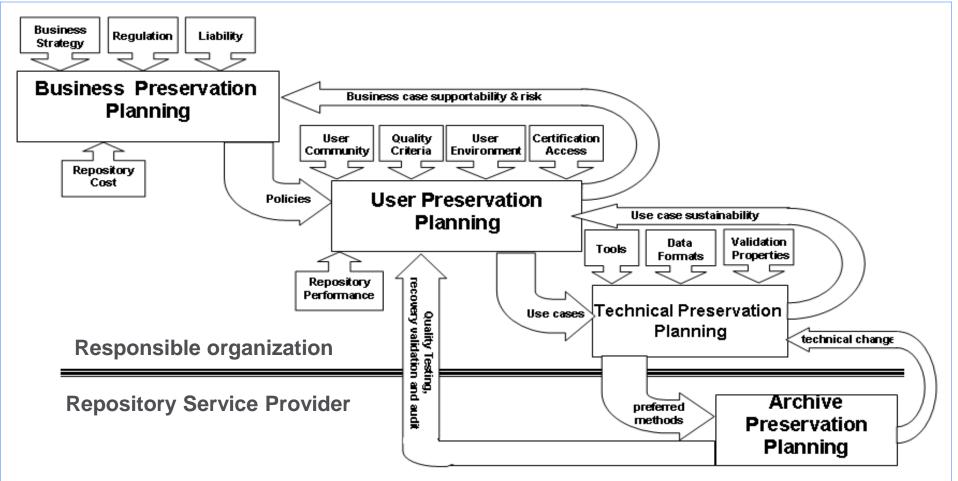8   User Preservation Planning
9   Technical Preservation Planning
10   Knowledge Management
11   Risk Management
12   Organizational Compliance with LOTAR
13 Repository Responsibilities

Appendix A   Relationship between OAIS and LOTAR
Appendix B   Organization Structure

Table of content

- 4 levels of preservation planning: **business** level, **user** level (E.g, design office), **technical** level (E.g, Information system organization), + **archive system level**

Overview of the LOTAR standards P2XX for Long Term Archiving and Retrieval of Product Management data

Data domain specific part	Document Number
Product Management Data in an **as designed view**	NAS / EN 9300-**210**
Product Management Data in an **as planned view**	NAS / EN 9300-**220**
Product Management Data in an **as delivered/ maintained view**	NAS / EN 9300-**230**
Product Management Data **In-development** (including prelim design review, critical design review, FAI, etc.)	NAS / EN 9300-**240**
Change documentation	NAS / EN 9300-**250**

LOTAR part 200
« Common concepts for Long Term archiving and retrieval of product structure information »

1   **Preface**

2   **Scope**

3   **Normative References**

4   **General Terms, Definitions and Abbreviations**

5   **Applicability**

6   **Fundamentals and concepts for LTA of PDM data**

7   **Requirements for customization of off-the-shelf PDM systems**

8   **Methods of implementation of the given requirements**

9   **Preservation Planning for archived PDM information**

10 **Auditing in the PDM environment (specific requirements, constraints, etc.)**

11 **Administration and monitoring**

12 **Definition of Archive Information Packages for PDM Data**

13   **Conformance Classes**

14   **Annex**

Ready for internal ballot

LOTAR part 210 « L-Term archiving and retrieval of Product Management Data in an as designed view »

Title under review

1 Introduction
2 Normative References
3 Terms, definitions and abbreviations
4 Applicability
5 Business scenarios and use cases for LTA of as designed PDM data
6 Essential information for 'as designed' PDM data
  6.1 PLCS information subset in the scope of EN 9300-210
  6.2 Essential information common to all use cases
  6.3 Essential Information specific for each use case
7 Core Information Model for LTA of as designed PDM data
8 Qualification methods for LTA of as designed PDM data
  8.1 Verification rules
  8.2 Validation rules
9 Conformance requirements
  9.1 Conformance classes
    9.1.1 Passive data, viewing format only (CC1)
    9.1.2 Partly re-usable Data (CC2)
    9.1.3 Allowing full re-use of data (CC3)
Appendix A : Business scenarios
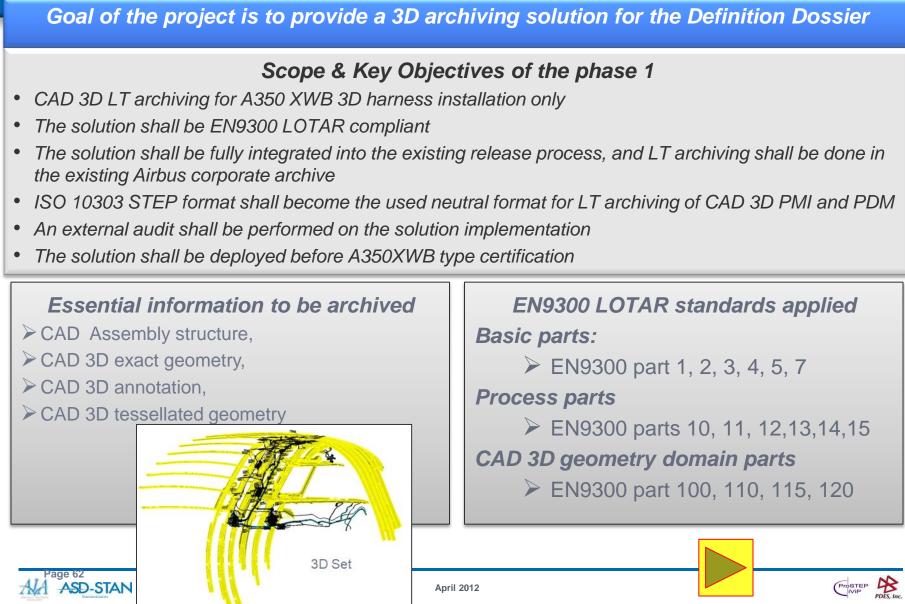
Overview of Airbus A350 "LTA3D" project

Goal of the project is to provide a 3D archiving solution for the Definition Dossier

Scope & Key Objectives of the phase 1

- *CAD 3D LT archiving for A350 XWB 3D harness installation only*
- *The solution shall be EN9300 LOTAR compliant*
- *The solution shall be fully integrated into the existing release process, and LT archiving shall be done in the existing Airbus corporate archive*
- *ISO 10303 STEP format shall become the used neutral format for LT archiving of CAD 3D PMI and PDM*
- *An external audit shall be performed on the solution implementation*
- *The solution shall be deployed before A350XWB type certification*

Essential information to be archived

➢ CAD Assembly structure,
➢ CAD 3D exact geometry,
➢ CAD 3D annotation,
➢ CAD 3D tessellated geometry

3D Set

EN9300 LOTAR standards applied

Basic parts:
  ➢ EN9300 part 1, 2, 3, 4, 5, 7

Process parts
  ➢ EN9300 parts 10, 11, 12,13,14,15

CAD 3D geometry domain parts
  ➢ EN9300 part 100, 110, 115, 120

Background & Process of the Airbus A350 "LTA3D" project

Full 3D definition dossier

→ Usage of the "Full 3D" approach requires an implementation of a CAD 3D LT archiving solution to stay compliant with Airworthiness regulation

→ agreement with EASA has been reached on this subject for the A350 3D electrical harness installation scope

LTA3D "high level" process

Ingest
- **Fully integrated in release process:**
  - Conversion from native into to neutral format
  - Quality control of converted data using V&V
- **Transfer to archive**

Archive
- **Fully integrated in corporate LT archiving solution:**
  - Archival checks
  - Archival storage

Retrieve
- **Launched from corporate LT archiving solution:**
  - Retrieval of neutral archived format
  - Retrieval into native CAD format
  - viewing

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